

Declaration of Performance

Manufacturer and authorised representative:

DB Group (Holdings) Ltd, Wellington Way, Bourn Airfield, Cambridge, CB23 2TQ, United Kingdom

Herewith declare that the product **Cemfree** is in conformity with the provisions set out below when used in accordance with the instructions contained in the product documentation:

- Cemfree - TDS

And the standards referenced below have been applied:

- PAS 8820:2016 Construction materials. Alkali-activated cementitious material and concrete specification
- BS EN 197-1:2011 Cement. Composition, specifications and conformity criteria for common cements
- BS EN 196:2016 series
- BS EN 14216:2015
- BS EN ISO 9001: 2015 Quality management systems - requirements

Description of product

1.1 Cemfree - Alkali Activated Cementitious Material (AACM) - Cemfree 22.5 VLH

1.2 Cemfree that when incorporated into concrete enhances the durability of the concrete and reduces the environmental impacts related to resource depletion, global warming potential (GWP) and waste to landfill, supporting the drive to a more circular economy.

Provisions to which the product conforms

Physical & Mechanical Properties		
Property Tested	Average Value	Test Method
Compressive Strength - Mortar Samples (MPa)	2 days - 8.0 28 days - 27.3	EN 196 - 1
Initial setting time (min)	300	EN 196 - 3
Final setting time (min)	450	EN 196 - 3
Specific surface area (cm ² /g)	4990	EN 196 - 6
Density (kg/m ³)	2890	EN 196 - 6
Heat of hydration (J/g)	24 hours - 48.04 7 days - 108.07	EN 196 - 8 or EN 196 - 9
Loss on Ignition (%)	-1.04	EN 196 - 2
Chloride Content (%)	0.00	EN 196 - 2
Sulphate Content (SO ₃) (%)	0.34	EN 196 - 2
Sodium Content (Na ₂ Oeq) (%)	0.29	EN 196 - 2

Batch or Serial Number:

Cemfree - CFB/0521/06

Storage & handling

Cemfree should be stored in silos and handled according to the Material Safety Data Sheets (MSDS).

Binder should be stored for a maximum of 3 months before an additional quality assurance (QA) inspection is undertaken to confirm product performance.

Personal protective equipment

Cemfree must be handled in line with up-to-date H&S guidelines. Please refer to Cemfree MSDS for further information.

Contact Us

For further information regarding Cemfree, please contact our Cemfree commercial team or Technology department on 01954 780 687.

Manufacturer and authorised representative:

Name: Andrew Frost



Position: Group Technology Manager

Date: 08/06/2021

Revisions

Version History				
Date	Description	Revision	Author	QC
15/04/2020	Final Document	N/A	KK	
07/05/2020	Amendments	Additional information re Standards added	VE	
12/05/2020	Amendments	Removed laboratories involved section	LL	LL
01/04/2021	Amendments	Sodium Content added	AF	KK/VE

Legal terms & disclaimer

The information and data contained herein is believed to be accurate and reliable. Specifications and other information contained within this Declaration of Performance (DoP) supersedes all previously printed material and is subject to change without prior notice. Please refer to DB Group Holdings Limited terms and conditions.